



Guarantee conditions for steel drums

1) Visible mechanical damage (paint scratch, dent/deformation):

Loading type	Guarantee for dents	Guarantee for paint scratches
Drums loose	No	No
Drums loose in cardboard covers	No	Yes, except of scratches on beads and edges of drums
Palletized drums	Yes	Yes, except of small scratches on beads and edges of drums
Palletized drums in cardboard covers or other protection (cardboard interlayers, cardboard corners and similar)	Yes	Yes, except of small scratches on beads
Palletized drums in cardboard covers and other protection (cardboard interlayers, cardboard corners and similar)	Yes	Yes

- It is necessary to claim immediately during takeover or unloading of goods, send a fotodocumentation from the unloading from the transport means, including the identification/inkjet of drums (whole UN code)
- Any defects found after the manipulation of drums by customer cannot be accepted
- Drums must be manipulated carefully to avoid deformation or paint damage, especially during unloading and transport of drums to filling

2) Construction type and internal surface treatment (internal coating):

- for the selection of construction type, adequate level of UN certificate, appropriate internal coating and suitability of using steel drums is fully responsible the customer according to the type of the content (the supplier can provide the recommendation)

3) Use (application):

- Steel drum is according to the transport regulations for the dangerous goods designed as **oneway packaging**
- The steel drum producer is not responsible for any problems in case of repeated using

4) Rust and paint permanence:

- The steel drums must be stored in covered and dry area to protect them against the weather conditions (rain, snow, humidity, frost, temperature drops, etc.)

Terms of guarantee for steel drums

When guarantee conditions are fulfilled, following guarantee is provided by ther supplier from the date of production:

	New (not used)	Oil filled
1. Tightness (leaking):	6 months	
2. External surface defects:		
Drums without external paint (raw)	Without guarantee for rust	
Drums with external coating or zinc coated*	6 months	
3. Internal surface defects:		
Drums without internal paint (raw)	Without guarantee for rust	12 months
Drums with internal coating or zinc coated*	2 months	-
Drums with internal synthetic paint RDL*	6 months	Acc. to content

* not applicable for rust caused by mechanical damage and on zinc coated drums for rust on the weld

Exceptions:

The guarantee for paint and rust is not applicable for the upper and lower edges and beads of drums (area of contact)